



LubriOne™ SF2-30CF/15T Natural Polyphenylene Sulfide

Key Characteristics

Product Description

LubriOne™ Lubricated and Wear-Resistant Compounds have been specifically formulated to be self-lubricating materials, offering low coefficient of friction and improved wear resistance properties. LubriOne compounds have been demonstrated to reduce friction, noise, vibration, heat buildup and improve product durability.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant • Electrically Conductive • High Heat Resistance	• High Rigidity • Lubricated • Semi Crystalline	• Wear Resistant
Uses	• Appliance Components • Automotive Applications • Bearings • Business Equipment	• Consumer Applications • Conveyor Parts • Gears • Industrial Applications	• Printer Parts • Pulleys • Rollers
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.52	1.52	ASTM D792
Molding Shrinkage - Flow	1.0E-3 to 2.0E-3 in/in	0.10 to 0.20 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	4.00E+6 psi	27600 MPa	ASTM D638
Tensile Strength ³ (Yield)	26000 psi	179 MPa	ASTM D638
Tensile Elongation ² (Break)	1.0 to 2.0 %	1.0 to 2.0 %	ASTM D638
Flexural Modulus ⁴	3.35E+6 psi	23100 MPa	ASTM D790
Flexural Strength ⁴	41000 psi	283 MPa	ASTM D790
Coefficient of Friction			ASTM D1894
vs. Steel - Dynamic	0.35	0.35	
vs. Steel - Static	0.25	0.25	
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.250 in (6.35 mm), Injection Molded	1.1 ft-lb/in	59 J/m	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.250 in (6.35 mm)	> 473 °F	> 245 °C	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	250 °F	121 °C
Processing (Melt) Temp	600 to 630 °F	316 to 332 °C

Injection	Typical Value (English)	Typical Value (SI)
Mold Temperature	200 to 300 °F	93 to 149 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

³ 0.20 in/min (5.1 mm/min)

⁴ 0.050 in/min (1.3 mm/min)

The logo for PolyOne, featuring the word "PolyOne" in a stylized, italicized serif font with a trademark symbol (TM) to the right.

Beyond Polymers.

Better Business Solutions. SM